

B. Amendment to the Claims

Please cancel claims 20 and 24 without prejudice or disclaimer.

Please amend claims 1, 2, 19 and 21-23 as follows.

1. (Currently Amended) A multilayered structure resin molded product comprising a core layer and a skin layer, wherein said resin molded product is injection molded using a pulverized resin material, which is formed by disassembling, pulverizing, cleaning, and classifying a molded product molded from a thermoplastic resin material, as a resin material for forming said core layer, and a virgin material as a resin material for forming said skin layer, and wherein the resin material of said core layer and the resin material of the skin layer are chemically the same type of resin.

CL 2. (Currently Amended) The product according to claim 1, wherein said resin molded product is a part selected from the group consisting of an external part, housing part, and constituent part of an apparatus selected from the group consisting of an office apparatus, electric apparatus, and information communication apparatus, ~~and wherein a main component of a resin material of the core layer and a main component of a resin material of the skin layer are chemically the same resin.~~

3. (Original) The product according to claim 1, wherein the resin material for forming said core layer is obtained by pulverizing a resin molded product of a part selected from the group consisting of an external part, housing part, and constituent part of an office apparatus.

4. (Withdrawn) A method of manufacturing a multilayered structure resin molded product comprising a core layer and a skin layer, wherein molding is performed by setting a viscosity of a resin material for forming the core layer, which is injected into a cavity of a mold for molding the resin molded product, to be lower than that of a resin material for forming the skin layer.

5. (Withdrawn) A method of manufacturing a multilayered structure resin molded product comprising a core layer and a skin layer, wherein a pulverized resin material formed by pulverizing a molded product molded from a thermoplastic resin material is used as a resin material for forming the core layer, a virgin material is used as a resin material for forming the skin layer, and molding is performed by setting a resin temperature of the resin material for forming the core layer to be higher than that of the resin material for forming the skin layer.

6. (Withdrawn) A method of manufacturing a multilayered structure resin molded product comprising a core layer and a skin layer, wherein molding is performed by setting, during injection, an injection volume per unit time of a resin material for forming the core layer to be larger than that of a resin material for forming the skin layer.

7. (Withdrawn) The method according to claim 6, wherein the resin material for forming the core layer is formed using a pulverized resin material, which is obtained by pulverizing a molded product molded from a thermoplastic resin material, as a raw material.

8. (Withdrawn) A method of manufacturing a multilayered structure resin molded product by injecting a resin material for forming a core layer and a resin material for forming a skin layer into a mold, wherein the resin material for forming the core layer is formed using a resin material, which is obtained by pulverizing a resin molded product molded from a thermoplastic resin material and setting the size of the pulverized resin material to a predetermined size, as a raw material.

9. (Withdrawn) The method according to claim 8, wherein the multilayered structure resin molded product is a part selected from the group consisting of an external part, housing part, and constituent part of an image forming apparatus.

10. (Withdrawn) The method according to claim 8, wherein the size of the pulverized resin material to be used as the core layer resin material is set to not more than 10 mm.

11. (Withdrawn) A method of manufacturing a multilayered structure resin molded product by injecting a resin material for forming a core layer and a resin material for forming a skin layer into a mold, wherein after a predetermined volume of the resin material for forming the skin layer is injected, a resin material for forming the core layer, which is obtained by pulverizing a molded product of a resin material, and a virgin resin material for forming the skin layer are simultaneously injected, and the virgin resin material for forming the skin layer is injected again.

12. (Withdrawn) A method of manufacturing a multilayered structure resin molded product comprising a core layer and a skin layer, wherein molding is performed by setting, when a resin material for forming the core layer and a resin material for forming the skin layer are simultaneously injected, an injection volume per unit time of the core layer resin material to be larger than that of the skin layer resin material.

13. (Withdrawn) The method according to claim 8, wherein the resin material for forming the core layer is formed using a material obtained by pulverizing the same type of a resin molded product, molded from a thermoplastic resin material, as the skin layer resin material.

14. (Withdrawn) The method according to claim 8, wherein the pulverized resin material to be used as the resin material for forming the core layer is not heated in a step before the pulverized resin material is melted to be injected into the mold.

15. (Withdrawn) A method of manufacturing a multilayered structure resin molded product comprising a core layer and a skin layer, wherein a pulverized resin material formed by pulverizing a molded product made of a thermoplastic resin material is used as a resin material for forming the core layer, a virgin material is used as a resin material for forming the skin layer, and the resin material for forming the skin layer is molded using the same type of a resin material as the pulverized resin material.

{ 16-18. (Cancelled) }

19. (Currently Amended) A multilayered structure resin molded product comprising a core layer and a skin layer, wherein said resin molded product is molded using a pulverized resin material, which is formed by disassembling, pulverizing, cleaning, and classifying a molded product molded from a thermoplastic resin material, as a resin material for forming said core layer, and a virgin material as a resin material for forming said skin layer, and a coloring component of said skin layer contains a pigment, and wherein when a lightness L\* of said skin layer is not less than 55, a thickness of said skin layer providing an external appearance is defined to be not less than 0.3 mm.

[ 20. (Cancelled) ]

21. (Currently Amended) A multilayered structure resin molded product comprising a core layer and a skin layer, wherein said resin molded product is molded

using a pulverized resin material, which is formed by pulverizing a molded product molded from a thermoplastic resin material, as a resin material for forming said core layer, and a virgin material as a resin material for forming said skin layer, and a portion of said resin molded product has a projecting mounting portion for mounting another part, the whole of said resin molded product has a multilayered structure comprising said core layer and said skin layer, and said projecting mounting portion is formed integrally with the skin layer only from the same material as the skin layer.

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22. (Currently Amended) The product according to claim 21, wherein said projecting mounting portion is a connecting portion having elasticity.

23. (Currently Amended) The product according to claim 21, wherein said projecting mounting portion is a screw connecting portion.

[24-25. (Cancelled)]

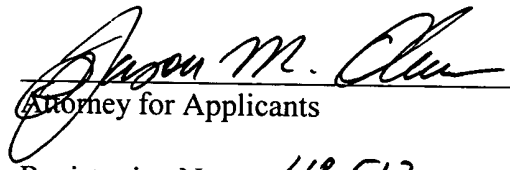
26. (Withdrawn) A method of manufacturing a multilayered structure resin molded product comprising a core layer and a skin layer and having a connecting portion for connecting to another part, wherein a small-thickness portion is formed around said connecting portion of said resin molded product.

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[27. (Cancelled)] ✓

Applicants' undersigned attorney may be reached in our New York office by telephone at (212) 218-2100. All correspondence should continue to be directed to our address given below.

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